

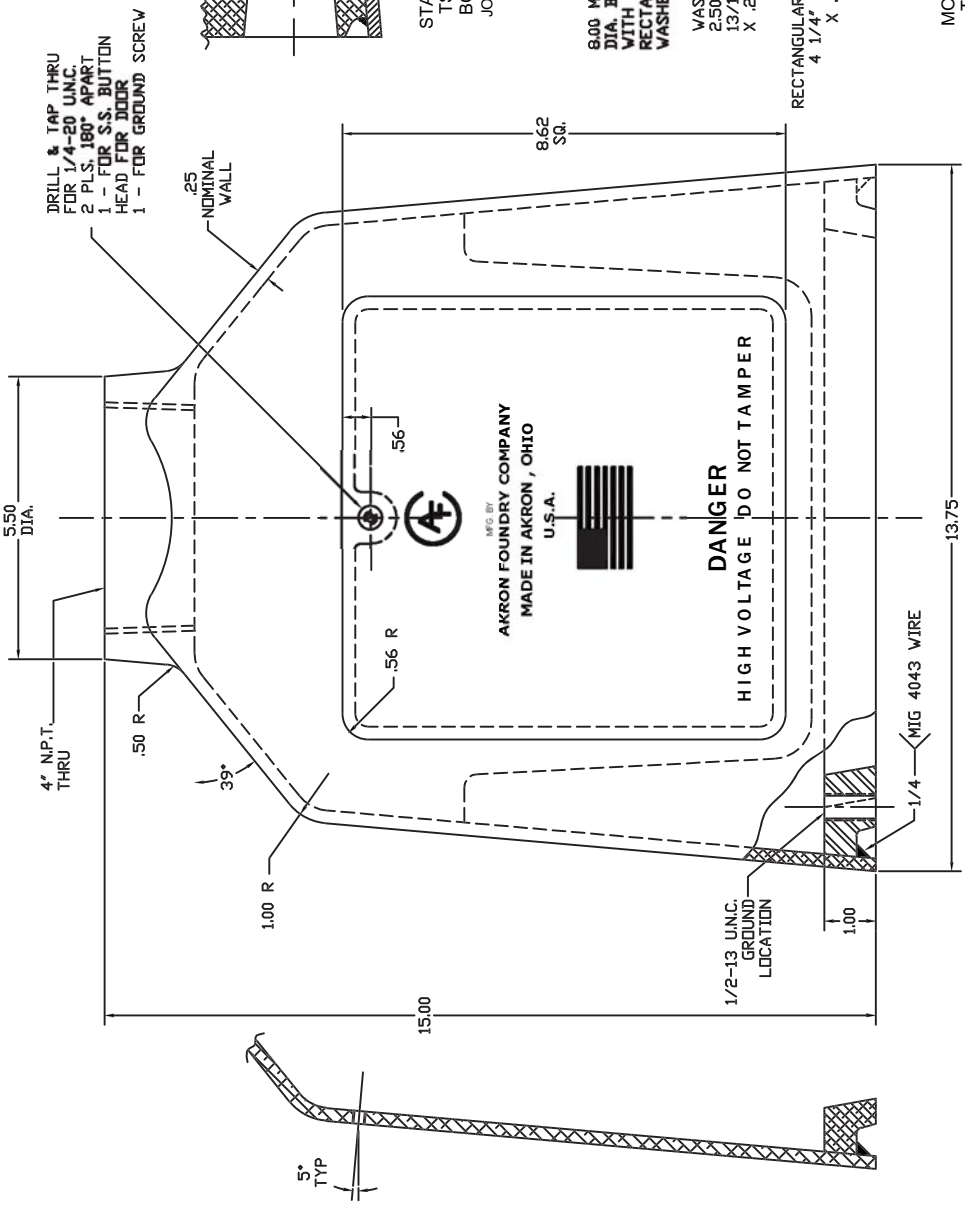
STANDARD
TS-1000
BOTTOM
JOB# 8698

8.00 MINIMUM
DIA. B.C.
WITH
RECTANGULAR
WASHER

WASHER
2.50 O.D. X
13/16" I.D.
X .25 THK

RECTANGULAR WASHER
4 1/4" X 2 3/4"
X .62 THICK

MODIFIED
TS-1000
BOTTOM
JOB# 8745



DRILL & TAP THRU
FOR 1/4-20 UNC.
2 PLS. 180° APART
1 - FOR S.S. BOTTOM
HEAD FOR DOOR
1 - FOR GROUND SCREW

.25
NOMINAL
WALL

8.62
SQ.

DANGER
HIGH VOLTAGE DO NOT TAMPER

1/4 MIG 4043 WIRE

1/2-13 UNC.
GROUND
LOCATION

- NOTE: UNLESS OTHERWISE SPECIFIED
1. MATERIAL 356 T6 ALUMINUM ALLDY
 2. CAST TOL. ± .03
 3. STAINLESS STEEL BLASTED FINISH
 4. 3° MINIMUM DRAFT UNLESS OTHERWISE SPECIFIED

TS-1000
TOP & DOOR
JOB# 2327 JOB# 8699

AKRON FOUNDRY COMPANY	
TS-1000 ASSY	JOB# 2328
TS-1000 MODIFIED ASSY - JOB# 2328-MODIFIED	
8-5-09 REDRAWN	TRAFFIC SIGNAL
FULL L YERGIN	PEDESTAL BASE